

**Work Order ID 61917**

Thursday, September 09, 2010 1:19:18 PM

Page 1

Item ID: D350-764-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Shouldér Harness

Start Date: 9/9/2010 Start Qty: 1.00

Required Date: 9/17/2010 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D350-764

Rev B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile &amp; type labels per PPP D350-764-011

CHG002

8/10/10/01

JF for BG 10-9-15

110

0.00



Pick Kit

Packaging

Packaging

Memo

0.00

Packaging

Pick/10 0

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/10/10/01

XU

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Start Date: 9/9/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 9/17/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-764-011

Location: 32PPP Rev: C

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

U 61917-01 Pto  
→

W/O: 61917		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
		MS 35207-267 Per Rev C.	mlly884 82	sl	10/10/04		h 10/10/04	S 10/10/04
		update w/c + Bom.			10.10.04			

Part No: D350-764-011 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 61917

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness



Start Date: 9/9/2010

Required Date: 9/17/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A New issue 07-10-11 DD verified by EC  
IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

ALS4-1032-130 , Purchased

No

110

Each

2,406.000

16

16



Insert

Location

Loc Qty

Loc Code

PKG11

2230

114723

2230

ST282

137

110511

10

114407

127

ST381

39

114654

39

m114723

AN3-3A

Purchased

No

110

Each

175.0000

32

32



Bolt

Location

Loc Qty

Loc Code

ST350

175

113121

2

114615

1

115016

172

m115016

AN3-6A

Purchased

No

110

Each

249.0000

16

16



Bolt

Location

Loc Qty

Loc Code

ST351

249

113359

49

114941

200

m113359

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 2

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Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 9/9/2010

Required Date: 9/17/2010

Start Qty: 1.00

Required Qty: 1.00

AN4-10A  
Bolt

Purchased

No

110 Each

97.0000

4

4

Location

Loc Qty

Loc Code

ST356

97

113422

1

114523

96

AN960JD10  
Washer

NAS1149D0363J

Purchased

No

110 Each

16.0000

48

48

Location

Loc Qty

Loc Code

ST

6

107715

6

ST335

10

105792

10

AN960JD016  
WASHER

Purchased

No

110 Each

8.0000

4

4

Location

Loc Qty

Loc Code

ST348

8

109174

8

AN970-6  
Washer

Purchased

No

110 Each

33.0000

4

4

Location

Loc Qty

Loc Code

ST349

33

114341

33

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Page 2

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 3

Work Order ID: 61917

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 9/9/2010

Required Date: 9/17/2010

Start Qty: 1.00

Required Qty: 1.00

CCR264SS3-3

Purchased

No

110

Each

472.0000

16

16

Cherry Rivet

Location

Loc Qty

Loc Code

ST311

472

112314

4

113539

58

113973

410

1113539 148  
1113573 26  
14

CR3212-4-2

Purchased

No

110

Each

43.0000

4

Cherry Rivet

Location

Loc Qty

Loc Code

ST311

43

110806

43

110806  
4

CR3212-5-04

Purchased

No

110

Each

117.0000

4

Rivet

Location

Loc Qty

Loc Code

ST312

117

112082

117

1112082  
4

CR3212-5-07

Purchased

No

110

Each

100.0000

4

Rivet

Location

Loc Qty

Loc Code

ST312

100

114551

100

1114551

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Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 61917

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 9/9/2010

Required Date: 9/17/2010

Start Qty: 1.00

Required Qty: 1.00

D2854 Manufactured No 110 f 21.9280 2.666 2.666  
  
 3/4" Velcro Strip

Location	Loc Qty	Loc Code
ST416	21.928	
60936	21.928	

60936

(4X) 8.00" per dwg D2854-1/-3-080

D3578-041 Manufactured No 110 Each 26.0000 16 16  
  
 Doubler

Location	Loc Qty	Loc Code
ST244A	26	
52071	26	

52071 14x

D3636-041 Manufactured No 110 Each 2.0000 4 4  
  
 Shoulder Harness

Location	Loc Qty	Loc Code
ST266	2	
58492	2	

58492 2x

D3637-041 Manufactured No 110 Each 6.0000 4 4  
  
 Bracket Assembly

Location	Loc Qty	Loc Code
ST244A	6	
58205	6	

58205

D3637-3 Manufactured No 110 Each 9.0000 4 4  
  
 Bracket

Location	Loc Qty	Loc Code
ST244A	9	
58204	9	

58204

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 61917

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 9/9/2010

Required Date: 9/17/2010

Start Qty: 1.00

Required Qty: 1.00



Bushing

Manufactured No

110 Each

0.0000

4 4



61020

*C*



Doubler

Manufactured No

110 Each

6.0000

1



1

*C*

## Location

## Loc Qty

## Loc Code

ST244A

6

58828

6

58828



Doubler

Manufactured No

110 Each

9.0000

1



1

*C*

## Location

## Loc Qty

## Loc Code

ST244A

9

57572

3

58829

6

57572



Doubler

Manufactured No

110 Each

9.0000

1



1

*C*

## Location

## Loc Qty

## Loc Code

ST243

9

52256

9

52256



Doubler

Manufactured No

110 Each

11.0000

1



1

*C* 10/9/10

## Location

## Loc Qty

## Loc Code

ST243

11

58498

2

58830

9

58498

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Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 61917

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 9/9/2010

Required Date: 9/17/2010

Start Qty: 1.00

Required Qty: 1.00

D3640-1  
Belt Guide

Manufactured No

110 Each

4.0000

2 2 ✓

Location

Loc Qty

Loc Code

ST243

4

56414

4

110 Each

6.0000

2 2 ✓

D3640-3  
Belt Guide

Manufactured No

Location

Loc Qty

Loc Code

ST243

6

56415

2

58831

4

110 Each

11.0000

2 2 ✓

D3641-1  
Cover

Manufactured No

Location

Loc Qty

Loc Code

ST260

11

51670

1

57986

10

110 Each

9.0000

1 1 ✓

D3641-3  
Cover

Manufactured No

Location

Loc Qty

Loc Code

ST260

9

50881

2

58832

7

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Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 61917

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 9/9/2010

Required Date: 9/17/2010

Start Qty: 1.00

Required Qty: 1.00

D3641-4

Manufactured No

110 Each

8.0000

1

1



Cover

Location

Loc Qty

Loc Code

ST260

8

51644

4

58833

4

51644

D3642-1

Manufactured No

110 Each

9.0000

2

2



Doubler

Location

Loc Qty

Loc Code

ST243

9

57987

9

57987

D3643-1

Manufactured No

110 Each

15.0000

1

1



Stiffener

Location

Loc Qty

Loc Code

ST243

15

34547

2

58834

8

60580

5

34547

D3643-2

Manufactured No

110 Each

12.0000

1

1



Stiffener

Location

Loc Qty

Loc Code

ST243

12

58350

12

58350

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 61917

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 9/9/2010

Required Date: 9/17/2010

Start Qty: 1.00

Required Qty: 1.00

D3644-1 Manufactured No

110 Each

16.0000

2

2



Shim

Location

Loc Qty

Loc Code

ST243

16

47870

1

58835

15

47870 10  
58835 10

D3657-1 Manufactured No

110 Each

8.0000

1

1



Guide Tool

Location

Loc Qty

Loc Code

ST076

5

58838

5

ST243

3

48419

3

48419 32

MS20426AD3-3 Purchased No

110 Each

5,021.000

32

32



Rivet

Location

Loc Qty

Loc Code

ST316

5021

19099

4774

7681

247

7681

MS20426AD4-4 Purchased No

110 Each

985.0000

106

106



Rivet

Location

Loc Qty

Loc Code

ST316

985

15541

985

15541

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 9/9/2010

Required Date: 9/17/2010

Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-6

Purchased

No

110

Each

2,877.000

28

28 ✓



Rivet

Location

Loc Qty

Loc Code

ST317

2877

110139

2877

2,214.000

8

M110139  
8 ✓

MS20470AD4-6

Purchased

No

110

Each

2,214.000

8



Rivet, Universal Head

Location

Loc Qty

Loc Code

ST320

2214

113644

17

114905

682

114988

1515

M114905

MS21059L3

Purchased

No

110

Each

37.0000

16

16 ✓



Nut Plate

Location

Loc Qty

Loc Code

ST301

37

114718

37

37.0000

8

M114718  
8 ✓

MS21072-L3

Purchased

No

110

Each



Nutplate

Location

Loc Qty

Loc Code

ST303

37

113356

37

M113356

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Parent Item Name: Shoulder Harness

Start Date: 9/9/2010

Required Date: 9/17/2010

Start Qty: 1.00

Required Qty: 1.00

MS35206-267

Purchased

No

110

Each

11.0000

8

8



Screw



*Handwritten signature and circled number 1*

Location

Loc Qty

Loc Code

ST294

11

109405

11

*Handwritten: M109405*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D350-764

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## 5.0 PARTS LISTS

QTY -011	Dart Part Number	Geneva Part Number	Description
X	D350-764-011	P131	Shoulder Harness Kit
4	D2854-1-080	N/A	VELCRO STRIP
4	D2854-3-080	N/A	VELCRO STRIP
16	D3578-041	N/A	DOUBLER
4	D3636-041	N/A	SHOULDER HARNESS
4	*D3636-11	G10601-2	SHOULDER BELT
4	*D3636-13	G10601-4	LAP BELT
4	D3637-041	G10602-1	BRACKET ASSEMBLY
4	D3637-3	G10609-1	BACKER PLATE
4	D3638-1	G10608-2	BUSHING
1	D3639-1	G10604-3	DOUBLER
1	D3639-2	G10604-6	DOUBLER
1	D3639-3	G10604-4	DOUBLER
1	D3639-4	G10604-5	DOUBLER
2	D3640-1	G10605-1	BELT GUIDE
2	D3640-3	G10605-2	BELT GUIDE
2	D3641-1	G10606-3/-6	COVER
1	D3641-3	G10606-5	COVER
1	D3641-4	G10606-4	COVER
2	D3642-1	G10607-1/-2	DOUBLER
1	D3643-1	G10610-2	STIFFENER
1	D3643-2	G10610-1	STIFFENER
2	D3644-1	G10610-3	SHIM
1	D3657-1	G12170	GUIDE TOOL
16	ALS4-1032-130	N/A	INSERT
32	AN3-3A	N/A	BOLT
16	AN3-6A	N/A	BOLT
4	AN4-10A	N/A	BOLT
48	AN960JD10	N/A	WASHER
4	AN960JD916	N/A	WASHER
4	AN970-6	N/A	WASHER
16	CCR264SS-3-03	N/A	RIVET
4	CR3212-4-02	N/A	RIVET
4	CR3212-5-04	N/A	RIVET
4	CR3212-5-07	N/A	RIVET
32	MS20426AD3-3	N/A	RIVET
106	MS20426AD4-4	N/A	RIVET
28	MS20426AD4-6	N/A	RIVET
8	MS20470AD4-6	N/A	RIVET
16	MS21059L3	N/A	NUTPLATE (OR MS21059-3)
8	MS21072L3	N/A	NUTPLATE (OR MS21072-3)
8	MS35206-267	N/A	SCREW

\*Included with D3636-041

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